Aquathene CM04483
W&C Polyolefin Compound

Product Description
Aquathene CM04483 is a catalyst masterbatch selected by customers for fast curing moisture cure applications. In addition to catalyst, CM04483 also contains antioxidants and metal deactivator. When melt blended at 5 wt% to Aquathene AQ120000, the resulting material is capable of crosslinking when exposed to moisture.

Regulatory Status
For regulatory compliance information, see Aquathene CM04483 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status
Commercial: Active

Availability
North America

Application
Wire & Cable

Market
Wire & Cable

Processing Method
Wire & Cable

Typical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Nominal Value</th>
<th>Units</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Flow Rate, (190 °C/2.16 kg)</td>
<td>13.5</td>
<td>g/10 min</td>
<td>ASTM D1238</td>
</tr>
<tr>
<td>Density, (23 °C)</td>
<td>0.932</td>
<td>g/cm³</td>
<td>ASTM D1505</td>
</tr>
</tbody>
</table>
Notes
These are typical property values not to be construed as specification limits.

Processing Techniques
Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

The combination of 95 wt% AQ120000 and 5 wt% CM04483 can be extruded onto wire using conventional extrusion equipment.

The total system crosslinks after the materials are mixed during extrusion and subsequently exposed to moisture. Crosslinking can be achieved by exposure to steam, immersion in water or storage at ambient conditions. Since cure time varies considerable with environmental conditions and cable constructions, contact your LyondellBasell sales or technical service representative for detailed cure conditions.

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

General Extrusion Conditions
A suggested temperature profile for use with a 2.5", 24:1 extruder equipped with a Maddock mixing screw follows:

<table>
<thead>
<tr>
<th>Extruder Zone</th>
<th>Temperature Range</th>
<th>Extruder Zone</th>
<th>Temperature Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Feed</td>
<td>130 - 140 °C (266 - 284 °F)</td>
<td>Zone 5</td>
<td>165 - 170 °C (329 - 338 °F)</td>
</tr>
<tr>
<td>Zone 2</td>
<td>140 - 150 °C (284 - 302 °F)</td>
<td>Adapter</td>
<td>165 - 170 °C (329 - 338 °F)</td>
</tr>
<tr>
<td>Zone 3</td>
<td>150 - 160 °C (302 - 320 °F)</td>
<td>Die / Head</td>
<td>165 - 170 °C (329 - 338 °F)</td>
</tr>
<tr>
<td>Zone 4</td>
<td>155 - 165 °C (311 - 329 °F)</td>
<td>Melt</td>
<td>175 - 185 °C (347 - 365 °F)</td>
</tr>
</tbody>
</table>

Company Information
For further information regarding the LyondellBasell company, please visit [http://www.lyb.com/](http://www.lyb.com/).

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer
Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks
The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.