Technical Data Sheet

*Clyrell* RC3254

Polypropylene, Random Copolymer

**Product Description**
*Clyrell* RC3254 is a polypropylene random copolymer used for extrusion applications. *Clyrell* RC3254 is formulated with an anti-gasfading stabilisation package and is used for the production of textile filaments with high softness. Typical application is nonwovens.

**Regulatory Status**
For regulatory compliance information, see *Clyrell* RC3254 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

This grade is not intended for medical and pharmaceutical applications.

**Status**
Commercial: Deactivating

**Availability**
Africa-Middle East; Asia-Pacific; Europe

**Application**
Filament Yarn; Hygiene Nonwoven; Nonwovens

**Market**
Textile

**Processing Method**
Continuous Filament/Spinning; Fibers; Staple Fiber

**Attribute**
Gas-fading Resistant; Random Copolymer; Soft

### Typical Properties

<table>
<thead>
<tr>
<th>Physical</th>
<th>Nominal Value (Units)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Flow Rate, (230 °C/2.16 kg)</td>
<td>10 g/10 min</td>
<td>ISO 1133-1</td>
</tr>
<tr>
<td>Density</td>
<td>0.900 g/cm³</td>
<td>ISO 1183-1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Mechanical</th>
<th>Nominal Value (Units)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flexural Modulus</td>
<td>1000 N/mm²</td>
<td>ISO 178</td>
</tr>
<tr>
<td>Tensile Stress at Break, (23 °C, 50 mm/min)</td>
<td>30 N/mm²</td>
<td>ISO 527-1, -2</td>
</tr>
<tr>
<td>Tensile Stress at Yield, (23 °C, 50 mm/min)</td>
<td>27 N/mm²</td>
<td>ISO 527-1, -2</td>
</tr>
<tr>
<td>Tensile Strain at Break, (23 °C, 50 mm/min)</td>
<td>600 %</td>
<td>ISO 527-1, -2</td>
</tr>
<tr>
<td>Tensile Strain at Yield, (23 °C, 50 mm/min)</td>
<td>11 %</td>
<td>ISO 527-1, -2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Thermal</th>
<th>Nominal Value (Units)</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vicat Softening Temperature, (A50)</td>
<td>130 °C</td>
<td>ISO 306</td>
</tr>
<tr>
<td>Deflection Temperature Under Load, (0.45 MPa, Unannealed)</td>
<td>68 °C</td>
<td>ISO 75B-1, -2</td>
</tr>
</tbody>
</table>
Notes
These are typical property values not to be construed as specification limits.

Conveying:
Conveying equipment should be designed to prevent production and accumulation of fines and dust particles
that are contained in polymer resins. These particles can under certain conditions pose an explosion hazard.
Conveying systems should be grounded, equipped with adequate filters and regularly inspected for leaks.

Storage:
The resin is packed in 25 kg bags, octabins or bulk containers protecting it from contamination. If it is stored
under certain conditions, i.e. if there are large fluctuations in ambient temperature and the atmospheric humidity
is high, moisture may condense inside the packaging. Under these circumstances, it is recommended to dry the
resin before use. Unfavorable storage conditions may also intensify the resin’s slight characteristic odor.

Resin should be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during
storage. Higher storage temperatures may reduce the storage time.

The information submitted is based on our current knowledge and experience. In view of the many factors that
may affect processing and application, these data do not relieve processors of the responsibility of carrying out
their own tests and experiments; neither do they imply any legally binding assurance of certain properties or of
suitability for a specific purpose. This information does not remove the obligation of the customer to inspect the
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Company Information
For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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