**Technical Data Sheet**

**Alathon H5520**

High Density Polyethylene

**Product Description**

*Alathon* H5520 provides good processing characteristics and exhibits excellent toughness and color as well as low odor and good molded-part stability. Typical applications include housewares, caps, closures and various food containers.

**Regulatory Status**

For regulatory compliance information, see *Alathon* H5520 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

<table>
<thead>
<tr>
<th>Status</th>
<th>Commercial: Active</th>
</tr>
</thead>
<tbody>
<tr>
<td>Availability</td>
<td>North America</td>
</tr>
<tr>
<td>Application</td>
<td>Caps &amp; Closures; Containers; Housewares</td>
</tr>
<tr>
<td>Market</td>
<td>Rigid Packaging</td>
</tr>
<tr>
<td>Processing Method</td>
<td>Injection Molding</td>
</tr>
</tbody>
</table>

**Typical Properties**

<table>
<thead>
<tr>
<th><strong>Physical</strong></th>
<th><strong>Nominal Value</strong></th>
<th><strong>English Units</strong></th>
<th><strong>Nominal Value</strong></th>
<th><strong>SI Units</strong></th>
<th><strong>Test Method</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Flow Rate, (190 °C/2.16 kg)</td>
<td>20</td>
<td>g/10 min</td>
<td>20</td>
<td>g/10 min</td>
<td>ASTM D1238</td>
</tr>
<tr>
<td>Density, (23 °C)</td>
<td>0.955</td>
<td>g/cm³</td>
<td>0.955</td>
<td>g/cm³</td>
<td>ASTM D1505</td>
</tr>
<tr>
<td>Bulk Density</td>
<td>37-39</td>
<td>lb/ft³</td>
<td>593-625</td>
<td>kg/m³</td>
<td>ASTM D1895</td>
</tr>
<tr>
<td>Spiral Flow</td>
<td>14.8</td>
<td>in</td>
<td>37.6</td>
<td>cm</td>
<td>LYB Method</td>
</tr>
</tbody>
</table>

**Mechanical**

Flexural Modulus

| (1% Secant) | 167000 | psi | 1150 | MPa | ASTM D790 |
| (2% Secant) | 140000 | psi | 965 | MPa | ASTM D790 |

Flexural Young's Modulus | 181000 | psi | 1250 | MPa | ASTM D790 |

Tensile Modulus, (1% Secant) | 108000 | psi | 745 | MPa | ASTM D638 |

Tensile Young's Modulus | 124000 | psi | 855 | MPa | ASTM D638 |

Tensile Stress at Break, (23 °C) | 3920 | psi | 27 | MPa | ASTM D638 |

Tensile Elongation at Break, (23 °C) | 9 % | 9 % | ASTM D638 |

**Impact**

Notched Izod Impact Strength, (23 °C) | 0.55 ft-lb/in | 29 J/m | ASTM D256 |

Unnotched Impact Strength, (-18 °C) | 14 ft-lb/in | 750 J/m | ASTM D4812 |

**Hardness**

Shore Hardness, (Shore D, max) | 70 | 70 | ASTM D2240 |

**Thermal**

Vicat Softening Temperature | 257 °F | 125 °C | ASTM D1525 |

Low Temperature Brittleness, Fse | -4 °F | -20 °C | ASTM D746 |

Deflection Temperature Under Load, (66 psi, Unannealed) | 162 °F | 72 °C | ASTM D648 |

Melting Temperature | 268.2 °F | 129 °C | ASTM D3418 |

Crystallization Temperature | 241.0 °F | 115 °C | ASTM D3418 |
Notes

Conditions of Tensile Stress and Elongation values are: 50 mm/min, Type IV specimen.

Conditions of Flexural Modulus values are: 0.5 inches/min or 12.5 mm/min.

Conditions of Tensile Modulus values are: 50 mm/min, Type I Specimen.

Spiral Flow measures the number of inches of flow produced when molten resin is injected into a long, spiral channel (0.0625” insert), at a constant injection pressure of 1000 psi with a melt temperature of 440 °F.

Deflection Temperature Under Load and Low Temperature Britleness data are for control and development work and are not intended for use in design or predicting performance at elevated or sub-ambient temperatures. These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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