Technical Data Sheet

Plexar PX2413

Tie-Layer, LLDPE

Product Description

Plexar tie-layers are chemically modified resins used to bond unlike materials, primarily in packaging and industrial applications. Common adherents include polyethylene resins and copolymers, EVA, EMA, polypropylene, polyamide (nylon), ethylene vinyl alcohol copolymers (EVOH), ionomer and other sealants, polyethylene terephthalate (PET) resins and copolymers, styrenic polymers, metal, and paperboard. Product grades primarily used for blown and cast films, sheet and thermoforming, blow molding, extrusion coating and lamination, tubing, pipe, and other specialty applications are available in pellet form. Contact your Plexar sales and/or Equistar technical service representative for more information and specific recommendations for your application(s).

Regulatory Status

For regulatory compliance information, see Plexar PX2413 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status

Commercial: Active

Availability

Africa-Middle East; Asia-Pacific; Australia and New Zealand; Europe; North America; South & Central America

Application

Lamination Film

Market

Flexible Packaging; Tie-Layer

Processing Method

Cast Film

Typical Properties

<table>
<thead>
<tr>
<th>Nominal Value</th>
<th>Units</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Flow Rate, (190 °C/2.16 kg)</td>
<td>5.5</td>
<td>g/10 min</td>
</tr>
<tr>
<td>Density, (23 °C)</td>
<td>0.920</td>
<td>g/cm³</td>
</tr>
</tbody>
</table>

Thermal

| Vicat Softening Point | 80 °C | ASTM D1525 |


Notes
These are typical property values not to be construed as specification limits.

Processing Techniques
A process melt temperature above 410°F (210°C) is recommended to ensure adhesion between adherents.

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information
For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer
Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks
The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.